

camera module specification

The Camera Module Specification With 0.3M Pixel Color CMOS Sensor

Customer

Product number

HJ70_XBY-V1.0

Date

2021-01-05

Version

compile

Audit

Authorize

**The customer to
confirm**

Customer seal

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1. Key Specifications

Module No	HJ70_XBY-V1.0
Module Size	W16mm × L16mm × H13.3mm (±0.2MM)
Temperature (Operation)	-20°C to 70°C
Temperature (Storage)	-20°C to 80°C
Assembly technique	SMT (ROSH)
Object distance	30CM – ∞
PCB printing ink	green
USB power supply voltage	DC12V
Interface	DIP 3P 1.25MM间距卧式
Power	120MA
Package	Anti-electrostatic tray
Sensor Type	1/4" COMS
Array Size	640x480
Composite Output	CVBS(NTSC/PAL)
Digital Output	YCbCr422/RGB565/RGB444/Bayer
Analog/Digital Output	ITU-R. BT6565/CVBS
Package	PLCC
Lens Type	
Lens Construction	1G3P+IR
F/No	2.4
EFL	1.6mm
BFL(Optical)	3.76mm
FOV	D145.8° H120.6° V99.2°
TV Distortion	<7.6 %
IR Filter	650±10nm
DSP Type	
AGC/AEC/Whiter balance	Auto
Support the compression formats	MJPEG/YUV

SHENZHEN HUIJU CAMERA TECHNOLOGY CO.,LTD.



3. Appearance Specification

appearance				
The serial number	project	requirements	Inspection methods	Nonconformity classification
1	Module appearance	There is no dirt, no visible scratch, no impurities in the plastic.	8 x magnifying glass	A
2	The lens	No visible bruises or dirt can be seen in the light of 800 + 100Lux intensity and 45 degree reflected light.	8 x magnifying glass	A
3	Thread glue	The glue length is 1/3-1/2 of the circumference, and the glue should not overflow to the lens end and lens base.	8 x magnifying glass	A
4	sealant	Between the base and the FPC is evenly filled with sealant, there is no gap, no uneven thickness, no glue overflow FPC edge leads to the appearance of excessive size.	8 x magnifying glass	A
5	PCB	1) the surface is clean and clear; 2) the length of the edge burr is less than 1mm and the width is less than 0.3mm; 3) the edge gap length is less than 1mm, and the width is less than 0.1mm and no more than 2 parts per edge.	45 x microscope (continuous zoom)	A
Installation dimensions				
The serial number	project	requirements	Inspection methods	Nonconformity classification
1	highly	Conform to drawing requirements	Digital caliper	A
2	length	Conform to drawing requirements	Digital caliper	A
3	width	Conform to drawing requirements	Digital caliper	A

4. Image Specification

Optical performance inspection requirements				
序号	Inspection items	requirements	Inspection methods	Nonconformity classification
1	Dust	In the white field, the image is obtained and the visual images are not allowed to have visible foreign bodies.	Test fixture. Light box. 6500K white backlight	A
2	imaging direction	Conform to drawing requirements	The test fixture	A
3	Dead & Wound Pixel	1) under the dark field: the total number of highlights is less than 400pixel; The cluster of two adjacent pixels is less than 20; There are no more than three pixel highlights. 2) white field: the total dark points are less than 400pixel; The cluster dimmer of two adjacent pixel is less than 20; There are no more than 3 pixels of the cluster.	The test software A small light box (6500K white backlight)	A
4	Resolution	0.3M pixel:	MTF test program	A
5	FOV	horizontal : Vertical: Diagonal:	Test fixture, Field Angle plate.	A
6	Shading	The brightness mean of 90% test field at the center of the four corners is at least 45% of the brightness of the center test field. The brightness of each Angle is above 35% of the center brightness (the sample size is 40*40 pixels, and the sensor dark Angle compensation function is not opened)	Test software, Small light box (3400Lux, 6500K white backlight)	A
7	Color	The color reduction error is not greater than 20%.	The test software Color checker card	A
8	TV distortion	The occipital distortion (positive) or barrel distortion (negative) is less than 1%.	The test software ISO12233 target board	A
9	Grayscale	Adjacent distinguishable gray order brightness difference must be less than 8.	Test software, Gray-scale target board	A
10	CA	Less than 0.5	The test software ISO12233 target board	A
11	Torsional	Not less than 1 KGF. Cm.	The torsion move hand	A
12	Thrust	Not less than 2 N	Thrust meter	A

Description of classification of nonconforming product:

A) serious non-conformance: determine after inspection batch is unqualified, or cause large economic loss, a direct impact on product quality, main function, performance, technical indicators such as unqualified, expressed with letter a;

B) generally not qualified: general disqualification refers to non-conforming products that can meet the following conditions at the same time, with the letter b.

I) does not affect the appearance of the final product quality.

II) does not affect the final product technical performance;

III) does not affect the raw materials or final product of processing or assembling of next working procedure.

5. Sample Plan

The serial number.	Inspection items	The sampling frequency	Inspection methods	note
Imaging and reliability projects				
1	The stain	Each batch N=5, C=0.	Same as production	Production of all inspection items.
2	Imaging direction	Each batch N=5, C=0.	The test fixture	Production of all inspection items.
3	Bad points and cluster bad points	Each batch N=5, C=0.	Same as production	Production of all inspection items.
4	The resolution	Each batch N=5, C=0.	MTF test program	Production of all inspection items.
5	Viewing Angle	Each batch N=5, C=0.	Test fixture, Field Angle plate	Sample phase full inspection evaluation project. QA sampling project
6	Image uniformity	Each batch N=5, C=0.	Test software, Small light box (3400Lux, 6500K white backlight)	Production of all inspection items.
7	The dispersion	Each batch N=5, C=0.	The test software、Color checker card	Sample phase full inspection evaluation project. QA sampling project
8	Geometric distortion	Each batch N=5, C=0.	The test software、ISO12233 target boards	Sample phase full inspection evaluation project. QA sampling project
9	gray-scale	Each batch N=5, C=0.	The test software Gray-scale target boards	Sample phase full inspection evaluation project. QA sampling project
10	Reliability test	Sample preparation stage: sampling plan: 2PCS/ each production batch, acceptable level 0/1.		

		Production stabilization stage: sampling plan: 5PCS/month per project, acceptable level 0/1.		
Appearance of the project				
1	Module appearance	AQL=0.65	8 x magnifying glass	Production of all inspection items.
2	The lens	AQL=0.65	8 x magnifying glass	Production of all inspection items.
3	Thread glue	AQL=0.65	8 x magnifying glass	Production of all inspection items.
4	sealant	AQL=0.65	8 x magnifying glass	Production of all inspection items.
5	PCB	AQL=0.65	45X microscope (continuous zoom)	Production of all inspection items.
6	The connector	AQL=0.65	45X microscope (continuous zoom)	Production of all inspection items.
外型尺寸				
1	highly	AQL=0.65	Same as production	Production of all inspection items.
2	length	AQL=0.65	Same as production	Production of all inspection items.
3	width	AQL=0.65	Same as production	Production of all inspection items.
4	Screw torque	Each batch N=5, C=0	The torsion move hand	QA sampling project
5	The base of thrust	Each batch N=5, C=0.	Thrust meter	QA sampling project

6. Reliability Specification

The serial number	Test project	Conditions and requirements	Test equipment
1	Low temperature storage	- 30 °C, 96 hours cooling time every 30 min	Low temperature box
2	Low temperature operation	- 20 °C, 96 hours cooling time every 30 min	Low temperature box
3	High temperature storage	80 °C, 96 hours cooling time every 30 min	High temperature box
4	High temperature operation	70 °C, 96 hours cooling time every 30 min	High temperature box
5	High temperature and high humidity storage.	60 °C, 90% RH, 120 to pump up the cooling time for 30 min	High temperature humidity chamber
6	High temperature and high humidity operation.	48 hours 40 °C, 90% RH, cooling time every 30 min	High temperature humidity chamber
7	Cold and thermal shock test	- 10 °C to 70 °C (each 30 min) high and low temperature conversion time is less than 5 minutes Total to each other: 10 cycles	Low temperature box/high temperature box.
8	Free fall test (after packing)	Height 150cm, 10 times.	Oak floor
9	Vibration test (after packing)	10Hz ~ 200Hz ~ 10Hz, amplitude 2mm, XYZ in three directions, vibration for 2 hours.	Vibration test bench
10	Static test (power outages)	150Pf, 330 o + 8KV, air discharge measurement 10 times.	Electrostatic tester